

## Individual Drills

Anderson & Forrester, provide four types of individual gauging drills—all come in different sizes.

1. Gauging drills with handles
  - small diameter precision drills for hand drilling
2. Gauging drills without handles
  - high-speed drills without hex handles allows for use with a TL072 pin vise or small electric drills
3. Heavy shank gauging drills with handles
  - reinforced shanks for a longer drill life, sized down to .008” diameter for hand drilling
4. Heavy shank gauging drills without handles
  - reinforced shanks for a longer drill life, sized down to .008” diameter, without hex handles for use in high-speed drilling applications

Wire Drill Size	Decimal Diameter (in inches)	Standard Shank w/handle	Standard Shank w/o handle	Heavy Shank w/handle	Heavy Shank w/o handle
N/A	.0080	N/A	N/A	GD0185	GD1185
N/A	.0090	N/A	N/A	GD0184	GD1184
N/A	.0100	N/A	N/A	GD0183	GD1183
N/A	.0110	N/A	N/A	GD0182	GD1182
N/A	.0120	N/A	N/A	GD0181	GD1181
#80	.0135	GD0080	GD1080	GD0180	GD1180
#79	.0145	GD0079	GD1079	GD0179	GD1179
#78	.0160	GD0078	GD1078	GD0178	GD1178
#77	.0180	GD0077	GD1077	N/A	N/A
#76	.0200	GD0076	GD1076	GD0176	GD1176
#75	.0210	GD0075	GD1075	GD0175	GD1175
#74	.0225	GD0074	GD1074	GD0174	GD1174
#73	.0240	GD0073	GD1073	GD0173	GD1173
#72	.0250	GD0072	GD1072	N/A	N/A
#71	.0260	GD0071	GD1071	GD0171	GD1171
#70	.0280	GD0070	GD1070	GD0170	GD1170
#69	.0292	GD0069	GD1069	N/A	N/A
#68	.0310	GD0068	GD1068	N/A	N/A
#67	.0320	GD0067	GD1067	N/A	N/A
#66	.0330	GD0066	GD1066	N/A	N/A

#65	.0350	GD0065	GD1065	N/A	N/A
#64	.0360	GD0064	GD1064	N/A	N/A
#63	.0370	GD0063	GD1063	N/A	N/A
#62	.0380	GD0062	GD1062	N/A	N/A
#61	.0390	GD0061	GD1061	N/A	N/A
#60	.0400	GD0060	GD1060	N/A	N/A
#59	.0410	GD0059	GD1059	N/A	N/A
#58	.0420	GD0058	GD1058	N/A	N/A
#57	.0430	GD0057	GD1057	N/A	N/A
#56	.0465	GD0056	GD1056	N/A	N/A
#55	.0520	GD0055	GD1055	N/A	N/A
#54	.0550	GD0054	GD1054	N/A	N/A
#53	.0595	GD0053	GD1053	N/A	N/A
#52	.0635	GD0052	GD1052	N/A	N/A
#51	.0670	GD0051	GD1051	N/A	N/A
#50	.0700	GD0050	GD1050	N/A	N/A
#49	.0730	GD0049	GD1049	N/A	N/A
#48	.0760	GD0048	GD1048	N/A	N/A
#47	.0785	GD0047	GD1047	N/A	N/A
#46	.0810	GD0046	GD1046	N/A	N/A
#45	.0820	GD0045	GD1045	N/A	N/A
#44	.0860	GD0044	GD1044	N/A	N/A
#43	.0890	GD0043	GD1043	N/A	N/A
#42	.0935	GD0042	GD1042	N/A	N/A
#41	.0960	GD0041	GD1041	N/A	N/A
#40	.0980	GD0040	GD1040	N/A	N/A
#39	.0995	GD0039	GD1039	N/A	N/A
#38	.1015	GD0038	GD1038	N/A	N/A
#37	.1040	GD0037	GD1037	N/A	N/A
#36	.1065	GD0036	GD1036	N/A	N/A
#35	.1100	GD0035	GD1035	N/A	N/A
#34	.1110	GD0034	GD1034	N/A	N/A
#33	.1130	GD0033	GD1033	N/A	N/A
#32	.1160	GD0032	GD1032	N/A	N/A
#31	.1200	GD0031	GD1031	N/A	N/A
#30	.1285	GD0030	GD1030	N/A	N/A
#29	.1360	GD0029	GD1029	N/A	N/A
#28	.1405	GD0028	GD1028	N/A	N/A
#27	.1440	GD0027	GD1027	N/A	N/A
#26	.1470	GD0026	GD1026	N/A	N/A

#25	.1495	GD0025	GD1025	N/A	N/A
#24	.1520	GD0024	GD1024	N/A	N/A
#23	.1540	GD0023	GD1023	N/A	N/A
#22	.1570	GD0022	GD1022	N/A	N/A
#21	.1590	GD0021	GD1021	N/A	N/A
#20	.1610	GD0020	GD1020	N/A	N/A
#19	.1660	GD0019	GD1019	N/A	N/A
#18	.1695	N/A	GD1018	N/A	N/A
#17	.1730	N/A	GD1017	N/A	N/A
#16	.1770	N/A	GD1016	N/A	N/A
#15	.1800	N/A	GD1015	N/A	N/A
#14	.1820	N/A	GD1014	N/A	N/A
#13	.1850	N/A	GD1013	N/A	N/A
#12	.1890	N/A	GD1012	N/A	N/A
#11	.1910	N/A	GD1011	N/A	N/A
#10	.1935	N/A	GD1010	N/A	N/A
#9	.1960	N/A	GD1009	N/A	N/A
#8	.1990	N/A	GD1008	N/A	N/A
#7	.2010	N/A	GD1007	N/A	N/A
#6	.2040	N/A	GD1006	N/A	N/A
#5	.2055	N/A	GD1005	N/A	N/A
#4	.2090	N/A	GD1004	N/A	N/A
#3	.2130	N/A	GD1003	N/A	N/A
#2	.2210	N/A	GD1002	N/A	N/A
#1	.2280	N/A	GD1001	N/A	N/A