

KING of FLUX



THE ORIGINAL

UTILITY PASTE SOLDERING FLUX

	ITEM#
72-2 oz. containers	14-205
48-4 oz. containers	14-210
50-1/2 lb. containers	14-215
24-1/2 lb. containers*	14-216
24-1 lb. containers	14-220

*with brush in container



UTILITY

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self cleaning, lead free soldering flux in a paste form specially formulated for sweat fitting work. No surface preparation needed. It removes oxidation and prepares copper, lead, brass, tin, stainless steel, cast and wrought iron (except aluminum) for the proper bonding of solder to metal assuring leak tight joints. It makes the solder flow freely and tin perfectly. It won't burn, char or spatter. It is recommended for all soft solder work including 95/5. Safe for potable water. Contains no lead and no solder. Great for all diameter pipe, large and small. Meets Federal Specification O-F-506 and GSA A-A-51145C.

Application: After cutting, reaming and cleaning the pipe, apply a small amount of **FLUX** to male pipe end. Assemble pipe and fitting, making sure tube is seated in fitting. A slight twisting motion ensures even flux coverage. Remove excess flux from joint exterior. Promptly proceed with soldering in the usual manner. Excess flux should be wiped off immediately after soldering. Flush system with water to rinse away any residue.

The most demanded
FLUX
since 1926