

### 3-1/4 in. Hand Seamers

3-1/4 in. (83 mm) Jaws with  
1-1/4 inch (31.8 mm) Bending Depth



### 6 in. Hand Seamers

Big 6 in. (152 mm) Jaws with  
1-1/4 inch (31.8 mm) Bending Depth



### 3-1/4 in. Hand Seamers (Offset)

3-1/4 in. (83 mm) Jaws with Offset Handles.  
1-1/4 inch (31.8 mm) Bending Depth



**Malco Hand Seamers with forged steel jaws, are the premier choice for bending, folding, flattening and straightening sheet metal edges or safely gripping and moving sheet metal around the job site.**

Designed for the metal trades, including HVACR installation, roofing and siding applications, and commercial building and remodeling, these seamers are available in 3 inch (76.2 mm) and 6 inch (152.4 mm) jaw widths as well as an offset 3 inch (76.2 mm) size for overhead work. Depth markings graduated in 1/4 inch (6.4 mm) increments are complimented by

a powerful compound leverage design. Easily bend flanges or completely flatten seams from 1/4 to 1-1/4 inch (6.4-31.8 mm) deep in 24 gauge (0.71 mm) galvanized or (0.61 mm) mild steel. Hardened steel handles resist abuse. Powerful compound leverage design. Tool also features rust resistant nickel plating.

### 5 in. Hand Seamers

Compact 5 in. (127 mm) Jaws  
with 2 in. (51 mm) Bending Depth



### 9 in. Hand Seamers

Big 9 in. (229 mm) Jaws  
with 2 in. (51 mm) Bending Depth



**Easy Folding Bends without ruining paint finish! Die cast zinc jaws are gentle on painted or coated metal surfaces and ideal for making clean and accurate bends and seams in aluminum roof flashing, coil stock or fascia.**

The jaws feature depth graduations in 1/4 inch (6.35 mm) increments to a maximum 2 inch (50.8 mm) bending depth. The jaws of these large die cast seamers are bowed so that they will hold firmly and evenly across the entire jaw width even when engaged on very light material.

These Seamers are not warranted for use as a striking tool or for prying or bending heavy ferrous sheet metal. Durable construction offers long, dependable service life under normal use. These tools also feature rust resistant nickel plating.

## Specifications

| Catalog Number     | Description                  | Jaw Depth in. (mm) | Jaw Width in. (mm) | Variable Leverage Ratio (High / Low) throughout stroke | Jaws                       | Length in. (mm)     | Net Wt. oz. (g) |
|--------------------|------------------------------|--------------------|--------------------|--|----------------------------|---------------------|-----------------|
| S2R                | 3 in. Hand Seamer            | 1-1/4 (31.8)       | 3-1/4 (83)         | 4.7 to 1.0 - 7.1 to 1.0                                | High Carbon Steel Forgings | 8 (203)             | 24 (680)        |
| S6R                | 6 in. Hand Seamer            | 1-1/4 (31.8)       | 6 (152)            | 4.7 to 1.0 - 7.1 to 1.0                                | High Carbon Steel Forgings | 8 (203)             | 30 (851)        |
| S3R                | 3 in. Offset Hand Seamer     | 1-1/4 (31.8)       | 3-1/4 (83)         | 4.7 to 1.0 - 7.1 to 1.0                                | High Carbon Steel Forgings | 8 (203)             | 24 (680)        |
| S5R                | 5 in. Hand Seamer            | 2 (50.8)           | 5 (127)            | 4.7 to 1.0 - 7.1 to 1.0                                | Die Cast Zinc              | 9 (229)             | 22 (624)        |
| S9R                | 9 in. Hand Seamer            | 2 (50.8)           | 9 (229)            | 4.7 to 1.0 - 7.1 to 1.0                                | Die Cast Zinc              | 9 (229)             | 28 (794)        |
| Metal Capacities   |                              |                    |                    |  |                            |                     |                 |
|                    | Material                     | Aluminum           | Copper             | Stainless Steel 26 Gauge                               | Galvanized Steel 24 Gauge  | Mild Steel 24 Gauge |                 |
| S2R / S6R / S3R    | inches (mm)                  | 0.035 (0.89)       | 0.023 (0.58)       | 0.018 (0.46)   | 0.028 (0.71)               | 0.024 (0.61)        |                 |
| S5R / S9R          | inches (mm)                  | 0.029 (0.74)       | —                  | —  | —                          | —                   |                 |
| Replacement Spring |                              |                    |                    |  |                            |                     |                 |
| 5018               | FITS ALL MODELS ON THIS PAGE |                    |                    |  |                            |                     |                 |